

brawosystems-usa.com

LEADER OF LINING SOLUTIONS







### BRAWO® SYSTEMS Range of Products

BRAWOLINER® - A quality product!	
BRAWO® SYSTEMS Range of Products	
BRAWOLINER <sub>®</sub>	
● BRAWOLINER®	
● BRAWOLINER® 3D	
● BRAWOLINER® XT	
● BRAWOLINER® HT	5
BRAWO® Installation Aids	
→ Airbagliner	
4 Curing Methods	
BRAWO <sub>®</sub> Resins	
Resins for steam / hot water / ambient curing	
● BRAWO® I US	
● BRAWO® III US	
● BRAWO® SRR US	
Table of Working and Curing Times	
Light curing resin  ● BRAWO® UVPox US	C
BRAWO® Tech - Light Curing	
● BRAWO® Pico sx	10
● BRAWO® Pico sx ■ BRAWO® Magnavity sx ■ BR	
J ,	
BRAWO® Academy Tutorials	14
BRAWO® Downloads	15



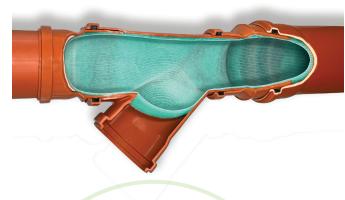
### **BRAWOLINER®**

BRAWO® SYSTEMS offers a seamless textile liner for the rehabilitation of small diameter pipes.

The BRAWOLINER® is extremely flexible due to the special loop construction. This makes it the ideal rehabilitation solution for defective pipes with bends of up to 90° and up to two changes in dimension. This liner offers an economic and environmentally-friendly alternative to open construction work!



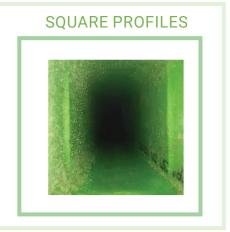
#### One liner for all four curing methods





Up to two dimensional changes

#### Also suitable for special profiles



**Seamlessly** knitted and extremely flexible



#### **BRAWOLINER®**

#### The standard for repairing defective drains

- **> From 2" to 10"** (DN 50 to DN 250)
- Bends of up to 90°
- One dimensional change



### **BRAWOLINER**® XT Rehabilitation of structurally impaired pipes

- **> From 5" to 10"** (DN 125 to DN 250)
- Significantly higher stiffness
- Bends of up to 90°





#### **BRAWOLINER® 3D**

#### **Liner for changing diameters**

- **> From 3" to 4"** (DN 70 to DN 100)
- **⇒ From 4" to 6"** (DN 100 to DN 150)
- **⇒ From 6" to 8"** (DN 150 to DN 225)
- From 8" to 12" (DN 200 to DN 300)
- **⇒ From 12" to 16"** (DN 300 to DN 400)
- Bends of up to 90°

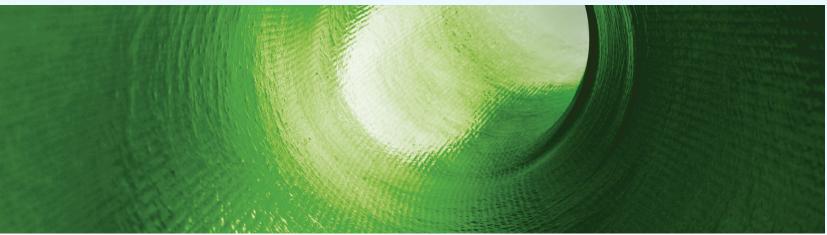


### BRAWOLINER® HT (XT, 3D)

#### For domestic sewer rehabilitation

- **> From 2" to 10"** (DN 50 to DN 250)
- Bends of up to 90°
- Up to two changes in dimension
- Warm curing possible at higher temperatures with water or steam





#### **Special loop** construction

- over 120 years of textile expertise

#### BRAWOLINER® fulfills quality standards, e.g.:

- Material examination of BRAWO® I US in accordance to ASTM F1216
- Material examination of BRAWO® III US in accordance to ASTM F1216.
- Material examination of BRAWO® UV Pox US in accordance to ASTM F1216
- BRAWOLINER® compliance tests according to DIN EN ISO 11296-4 All US partners are trained in the installation of BRAWOLINER®.

### BRAWO® Installation Aids

#### **Airbagliner**

To make steam curing even easier and faster, BRAWO® SYSTEMS offers the AIRBAGLINER®.

- From 2" to 16" (DN 50 to DN 400)
- Very high flexibility and an extreme sliding capacity
- ◆ Simplifies the inversion process even in pipes with small diameters and changes of direction
- ◆ Heat-resistant up to 150 °C, can be removed in less than 60 minutes
- ◆ The retraction process is made much easier by the high sliding capacity
- Pressure resistance of up to 2 bar
- Particularly suitable for negotiating bends
- Can be reused up to 6 times



# Everything from one source for all curing methods.





Light Curing (LED and UV)

#### **Light Curing with UV and LED-light**

The fast and low-cost curing with light

- For in-house rehabilitation as well as for house lateral pipes and from manhole to manhole
- Ideal for construction sites with a tight schedule



Steam Curing

#### **Steam Curing**

#### **Curing process by steam**

 For in-house rehabilitation as well as for house lateral pipes and from manhole to manhole



Hot Water Curing

#### **Hot Water Curing**

#### **Curing process by hot water**

Ideal for house lateral pipes



**Ambient Curing** 

#### **Ambient Curing (without additional heat)**

#### **Curing process by ambient temperature**

Ideal for in-house rehabilitation and house lateral pipes



### BRAWO® Resins

The resins of BRAWO® SYSTEMS are especially developed for the rehabilitation of sewer systems. The BRAWO® epoxy resins will harden and cure at both ambient and higher temperatures. The application of heat considerably reduces the curing time. For fast curing with light, the epoxy resin "BRAWO® UVPox US" must be used.

These resins have been optimized for use with the BRAWOLINER® and have outstanding properties:

- High abrasion resistance
- Solvent-free
- Excellent mechanical properties
- High chemical resistance
- Not harmful to groundwater (Examined by the hygiene institute of the Ruhr area institute of environmental hygiene and toxicology, Gelsenkirchen, GERMANY)



### Resins for steam / hot water / ambient curing







#### **BRAWO® I US**

- This rapidly curing resin for underground pipes is particularly suitable for the rehabilitation of shorter pipes of up to approx. 50 ft in length
- Available container sizes: 22.05 lbs (10 kg) 66.14 lbs (30 kg)



#### **BRAWO® III US**

- Thanks to the longer working time, the BRAWO® III US is suitable for the rehabilitation of longer pipe sections or large pipe diameters
- Available container sizes: 22.05 lbs (10 kg) 66.14 lbs (30 kg)



#### **BRAWO® SRR US**

- For particularly economic rehabiliation of pipe connections or short pipe sections
- Available container size: 66.14 lbs (30 kg)





#### Working and curing times of BRAWO® epoxy resins

	BRAWO® I US	BRAWO® III US	BRAWO® SRR US
Working time at 59 °F	50 min.	3.5 hr	30 min.
Curing time 50 °F	13 hr	24 hr	4 hr
Curing time 122 °F	100 min.	220 min.	30 min.
Curing time 158 °F	45 min.	140 min.	not recommended

### Light curing resin



BRAWO® UVPox US is the first pigmented light curing epoxy resin optimized to work with the BRAWOLINER®.

- → Positive fit in the old pipe with no penetration or infiltration of water behind
- → High installation reliability due to extremely long processing time
- Optical check using colored resin
- Targeted, fast curing
- ⇒ Styrene-free and low-odour
- Curing with our light curing systems (UV or LED-light)
- Available container sizes: 26.46 lbs (12 kg) 2204.62 lbs (1000 kg)



#### **BRAWO® UVPox US**

● For more efficient light curing in buildings and on properties



### Light Curing



**Curing with light** 



#### SAVE TIME AND EFFORT

The innovative and unique LED head allows simultaneous retraction and inversion of the liner by means of unlocking. Curing is thus carried out immediately after installation of the liner – without the need for additional insertion of the eel.

BRAWO® Pico sx stands for maximum flexibility and is perfectly matched to the installation of the BRAWOLINER® product line.







#### BRAWO® PICO SX - SMALL BUT MIGHTY

BRAWO® Pico sx is the first system specifically designed for use in very small waste water pipes. These are usually found inside buildings (in-house). The innovative light curing for small nominal diameters is unique. The high installation safety and the usual high quality of BRAWO® Tech, the brand for high-quality rehabilitation equipment, is guaranteed.

#### Technical data for BRAWO® Pico sx

**Curing:** possible from 2" to 4"

(DN 50 to DN 100)

**82 ft** (25 m) Range:

Retraction speed: from 0.3 to 6.5 ft/min

from 0.1 to 2.0 m/min

Head diameter: **0.9 in** (24 mm)

Weight: **approx 55 lbs** (25 kg) Dimensions (L x W x H):

17.3 x 16.7 x 23.4 (in) 440 x 425 x 595 (mm)

#### smart

- Intelligent LED head with integrated
- Installation log and interface to mobile
- Changeable hose package with
- Integrated operating hours control and

#### efficient

- Low power consumption
- 20 high-power UV LEDs with extremely
- Saves a complete operation, only one

#### small

- Very fast curing
- Very good bend flexibility, 87° possible
- Easy transport thanks to compact,
- Extremely small construction,



### Light Curing\_



**Curing with light** 

## **BRAWO**® Magnavity *sx* smart • efficient • strong



#### YOU SAVE TIME AND EFFORT

The innovative and unique LED heads allow simultaneous insertion with inversion of the liner. Curing is thus carried out immediately after installation of the liner, without the need for additional insertion of the eel.

BRAWO® Magnavity sx stands for maximum flexibility and is perfectly matched to the installation of the BRAWOLINER® product line.







#### LIGHT CURING ON THE NEXT LEVEL!

Experience fast, reliable and above all smart light curing with "BRAWO® Magnavity sx". Guaranteed with the usual installation safety and high quality from BRAWO® Tech.

#### Technical data BRAWO® Magnavity sx

possible from 3" to 12" **Curing:** 

(DN 70 to DN 300)

Max. range (hose length): 196 ft (60 m)

Retraction speed: from 0.3 to 6.5 ft/min

from 0.1 - 2.0 m/min

735 x 490 x 975 (mm)

Head diameter Nano: **1.77 in** (45 mm; pipe range 4" – 8") Head diameter Mega: **3.15 in** (80 mm; pipe range 6" – 12")

Weight:

**approx. 155 lbs** (70 kg) Dimensions (L x W x H): 28.9 x 19.3 x 38.4 (in)

smart

- Intelligent LED heads with integrated magnetic coupling for electromagnetic remote unlocking
- Installation log and interface to mobile end device (USB, W-LAN)
- Reversible dual camera
- Exchangeable LED head with integrated operating hours monitoring
- Plug & Play: Automatic recognition of the LED head used

#### efficient

- Low power consumption with high light output
- 96/192 High-performance UV LEDs with extremely high efficiency
- Saves a complete operation
- "Turtle" function for safe curing in the inlet area

#### strong

- Very fast curing
- Very good bend flexibility, 87° possible from 4" (DN 100)
- Easy transportation thanks to modular, lightweight construction



### BRAWO® Academy Tutorials





#### **Tutorials**

In addition to our training offer at the BRAWO. Academy, on site in Kaiserslautern, here you will find short application videos in which the BRAWO. SYSTEMS experts present the various rehabilitation solutions for inhouse and GEA rehabilitation to you step-by-step. Learn everything about the various BRAWO® SYSTEMS products and aids as well as many tips for successful rehabilitation in the videos.



BRAWO<sub>®</sub> Academy Training – Repair with BRAWO<sub>®</sub> connection collars



BRAWO® Academy Training - Rehabilitation with BRAWO® Magnavity SX and end cap



BRAWO® Academy Training - Repairing with BRAWO® ShortLiner

### BRAWO® Downloads

#### Your direct access to all important information!

In our download area you will find all important documents, such as data sheets, process instructions, marketing documents, etc. All documents are available to download free of charge.

#### At a glance you will find:

- Marketing documents, e.g. product catalogue
- Safety data sheets, technical data sheets, data sheets on product specifications, structural engineering values and resin consumption
- Process instructions for the different rehabilitation methods with the BRAWOLINER®
- Independent test reports
- Installation information for BRAWOLINER®

https://www.brawosystems-usa.com/downloads



